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RBEM623U1002102-1
Job Sheet 187018



DAS
21
3-55

Part No: RBEM623U1002102-1

Job Qty: 4 ea

Part Name: Lifting Clevis



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/26/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEM623U1002102 REV C SHEET 2 IPP Rev.A 17.08.28 New issue DP Verify DD/IPP Rev B 17.11.15
Rev B DP Verify DD/IPP Rev C 17.12.04 DWG Rev C DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Waterjet2		SC 18/11/26
110	Waterjet - Flow - B4B	4 pcs	11/30/18	11/30/18	0.00	0.07	Waterjet 2 OMAX		SC 18/11/26
120	QC	4 pcs	11/30/18	11/30/18	0.00	0.00	QC2 Waterjet-4		SC 18/11/26
130	CNC Vertical Machining	4 pcs	11/30/18	11/30/18	0.00	4.00	NV5000-1		SC 18/11/26
140	QC	4 pcs	11/30/18	11/30/18	0.00	0.00	QC2 Machining-4		SC 18/11/26
150	QC	4 pcs	11/30/18	11/30/18	0.00	0.00	QC8 Machining-4		SC 18/11/26
160	Powdercoat	4 pcs	11/30/18	11/30/18	0.00	0.33	Powdercoat 8		SC 18/11/26
170	QC	4 pcs	11/30/18	11/30/18	0.00	0.00	QC3		SC 18/11/26
180	Packaging	4 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3-1		SC 18/11/26
190	QC21-SA	4 Ea	11/30/18	11/30/18	0.00	0.00	QC21		SC 18/11/26

Part Op 110 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary
Descriptions: 130 - 1-Machine as per folio FB667 FOLIO REV: AA DWG REV: C 2-Deburr
160 - START TIME: 8:00 OVEN TEMPERATURE: 320 FINISH TIME: 8:30 11/16/2018
170 - Ink stamp part number

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018B1.000X06.000	1010-1025 Steel Bar 1.000 X 6.000	.2240 ft (.056 ea)	90-Start up Operation	5085432

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018B1.000X06.000	0	2	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube Machining ☐ Large Fab ☐ Cross tube Small Fab ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Engineering Quality ☐ Approval ☐			
Date : _____		Step #: _____		Part: RBEM623U1002102 - 1 Job No: 187018 Serial No/Batch: S131433 Container No: S131433 Inspector: C Exp Date: _____ Instructions: _____ Date: 11/28/18			
Description Work Order Deviation							
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Setup ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Low/Burn ☐ Roll/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐					
OTHER : _____		Long ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					



FOR BIRTHDAY

FOR BIRTHDAY

FOR BIRTHDAY

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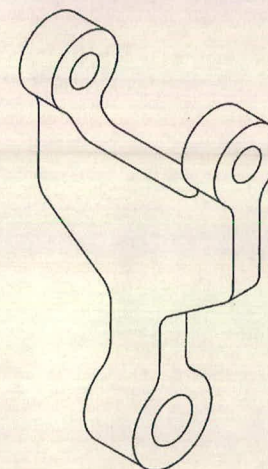
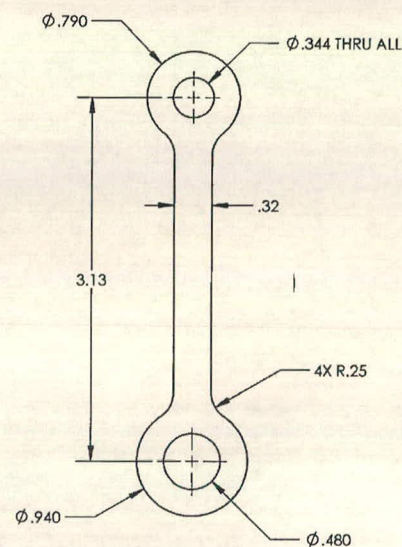
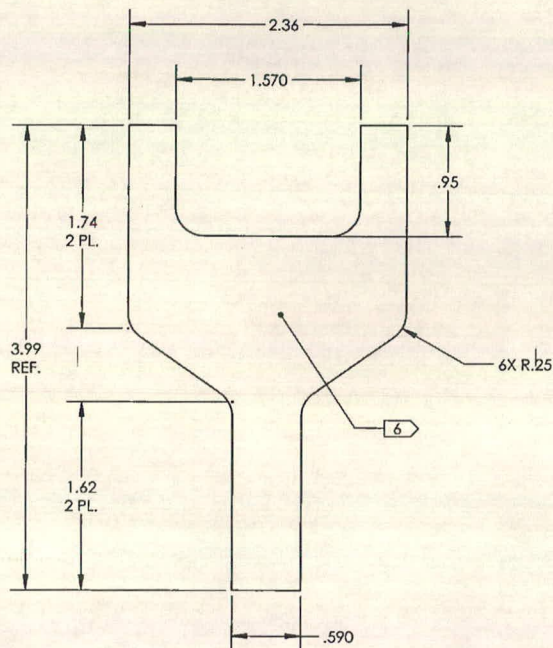
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RBEM623U1002102-1 LIFTING CLEVIS

NOTES:

- 1) MATERIAL: AISI 1018/1020 CR
- 2) HEAT TREAT: N/A
- 3) FINISH: POWDER COAT YELLOW PROTECH# HS112Y12
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: INK STAMP P/N

SASSET 4132 LOW

SEE ATTACHED DEVIATION

		Hawkebury, Ontario, Canada	
TITLE			
LIFTING CLEVIS			
DWG NO.		REV	
RBEM623U1002102-1		C	
DESIGN BY:	VM 10/6/2017	XXX ± .005 FRACTIONS ± 1/8	1. DIMENSIONS ARE IN INCHES 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING
DRAWN BY:	VM 11/28/2017	XX ± .01 ANGLES ± 1°	
CHECKED:	WM 11/28/2017	± .1 SURFACES ± 12°	
MFG. APPR:	DP 11/28/2017		
APPROVED:	WM 11/28/2017		
DATE:	11/28/2017		
SCALE:	NTS	WEIGHT:	0.485 LBS
		SHEET 2 OF 7	
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